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Edition 3.0 2013-02 INTERNATIONAL STANDARD NORME

Thanks to the International Electrotechnical Commission (IEC), five standard programming languages have emerged as the most common, used for both process and discrete programmable controllers. The IEC is an organization that prepares and publishes international standards for all

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Features of IEC 61131-3 Languages Structured Text (ST) . It has a language structure (syntax) that strongly resembles PASCAL and supports a wide range of standard functions and operators. The standard requires that there is strong data typing. function blocks and programs.e.

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The IEC61131-3 programming language specification addresses numerous aspects of programmable controllers, including the operating system execution, data definitions, programming languages, and instruction set.

Logix 5000 Controllers IEC 61131-3 Compliance Programming

IEC 61131-3 is the third part (of 10) of the open international standard IEC 61131 for programmable logic controllers, and was first published in December 1993 by the IEC. The current (third) edition was published in February 2013.

IEC 61131-3 - Wikipedia

International Standard IEC 61131-1 has been prepared by subcommittee 65B: Devices, of IEC technical committee 65: Industrial-process measurement and control. This second edition of IEC 61131-1 cancels and replaces the first edition published in 1992 and

INTERNATIONAL IEC STANDARD 61131-1

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1 Introduction The rapid advances in performance and miniaturisation in microtechnology are constantly opening up new markets for the programmable logic controller (PLC).

Contents

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